

## IN THE CLAIMS

This listing of the claims will replace all prior versions, and listings of claims in the application.

1. (Currently Amended) A display unit, comprising:  
a driving substrate having a display area and an external connection area spaced by a boundary therebetween; and  
a sealing substrate ~~which is arranged on a side where the display area of the driving substrate is provided;~~ and  
wherein,  
~~the driving substrate has a protective film which covers the display area and exposes an~~  
the external connection area adjacent to the display area;  
~~the sealing substrate is arranged in an area corresponding to the display area of the driving substrate;~~  
wherein,  
an end face of the protective film ~~is~~ formed along a vertical plane including an end face of the sealing substrate, and  
a lower end of the end face of the protective film slants away from the vertical plane in proximity of the boundary between the display area and the external connection area which lies on the same side as the end face of the protective film lies, and  
~~regarding a film thickness distribution of the protective film in an area within 2 mm from the end face of the sealing substrate, when a film thickness in the position sufficiently inside from the end face of the sealing substrate is 1, an average film thickness is 0.95 or more.~~

2. (Cancelled)

3. (Currently Amended) A display unit according to claim 1, wherein a distance D between [a] the lower end of the end face of the protective film and the vertical plane is set to 2 mm or less.

4. (Currently Amended) A display unit according to claim 1, wherein the distance D between the lower end of the end face of the protective film and the vertical plane satisfies

Mathematical Expression 2:  ~~$D \leq T \cdot (\tan \theta)$~~   $D \leq T \cdot \tan \theta$

(In the mathematical expression, T represents a film thickness of the protective film in the position sufficiently inside from the end face of the sealing substrate,  $\theta$  represents an angle which is made by a plane which is on the face drawn from an upper end to the lower end of the end face of the protective film, in relation to the vertical plane, and its value is within  $0^\circ \leq \theta \leq 10^\circ$ ).

5. (Original) A display unit according to claim 1, wherein an organic light emitting device, which has an organic layer including a light emitting layer between a first electrode and a second electrode, and which sends out the lights generated in the light emitting layer from the second electrode side is formed in the display area.

6. (Original) A display unit according to claim 1, wherein the driving substrate and the sealing substrate are bonded with an adhesive layer in between.

7. (Withdrawn) A method of manufacturing a display unit, comprising:  
a driving substrate having a display area; and  
a sealing substrate which is arranged on a side where the display area of the driving substrate is provided, the method including the steps of:

forming a protective film over a whole face on a side where the display area of the driving substrate is provided;

arranging the sealing substrate in an area corresponding to the display area of the driving substrate; and

forming an end face of the protective film along a vertical plane including an end face of the sealing substrate which lies on the same side as the end face of this protective film lies, covering the display area and exposing an external connection area adjacent to the display area by the protective film.

8. (Withdrawn) A method of manufacturing a display unit according to claim 7, wherein the end face of the protective film is formed by anisotropic etching using the sealing substrate as a mask.

9. (Withdrawn) A method of manufacturing a display unit according to claim 7, wherein an organic light emitting device, which has an organic layer including a light emitting layer between a first electrode and a second electrode, and which extracts lights generated in the light emitting layer from the second electrode side is formed in the display area.

10. (Withdrawn) A method of manufacturing a display unit according to claim 7, wherein the driving substrate and the sealing substrate are bonded with an adhesive layer in between.

11. (New) A display unit according to claim 1, wherein regarding a film thickness distribution of the protective film in an area within 2 mm from the end face of the sealing substrate an average film thickness is 0.95 or more of a film thickness in the position sufficiently inside from the end face of the sealing substrate.